

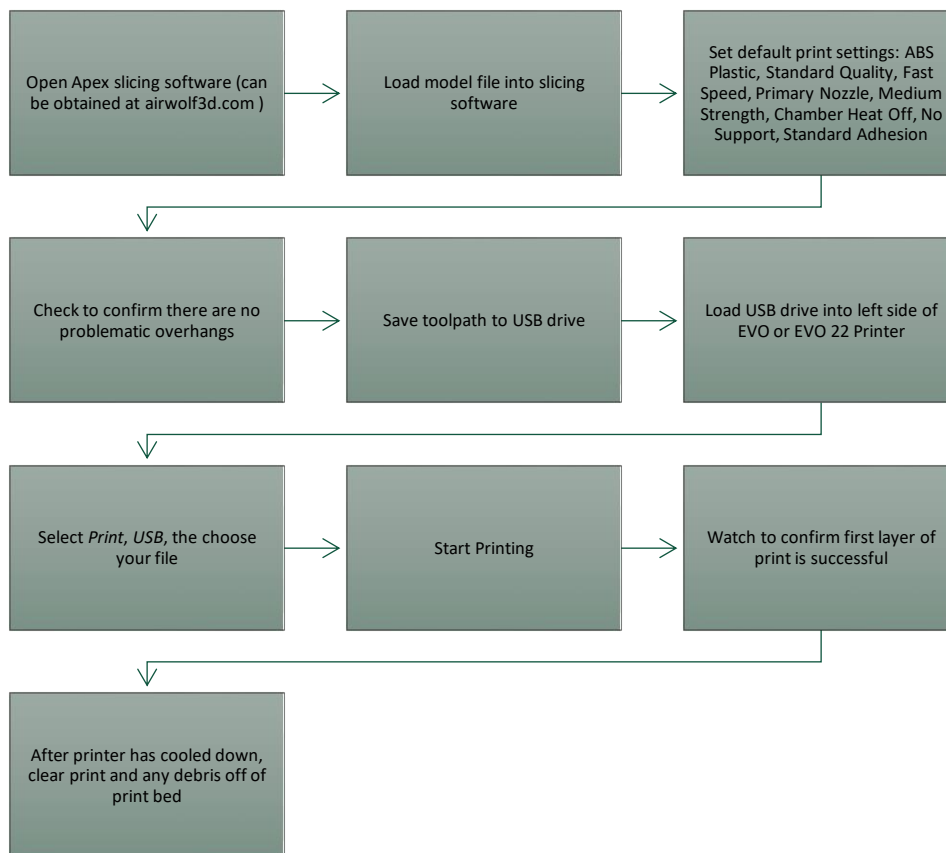


Standard Operating Procedure (SOP)

This SOP should be consulted during all operations & maintenance of the equipment, however, does not replace the necessary training performed by authorized personnel prior to usage.

Equipment Manufacturer:	Airwolf 3D
Model:	EVO & EVO 22 3D Printers
Process:	3D Printing
Process comments:	These printers & process are specified for use with uncolored ABS plastic & standard settings.

Typical Process Flow Chart:



Important Reminders:

- Assess overhangs to see if support is needed. Whenever possible, change the design and/or printing orientation to minimize the need for printing supports.
- Do not leave the printers unattended for more than short amounts of time, and make sure to fully observe the first layer printing.