

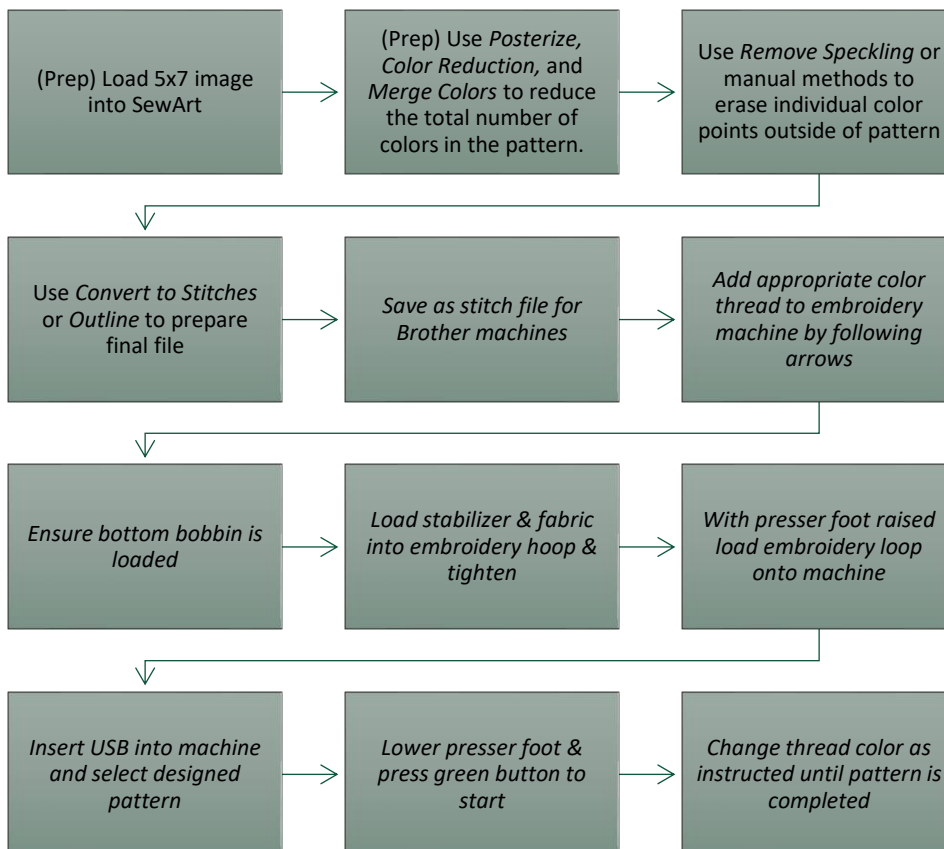


## Standard Operating Procedure (SOP)

This SOP should be consulted during all operations & maintenance of the equipment, however, does not replace the necessary training performed by authorized personnel prior to usage.

Equipment Manufacturer:	Brother
Model:	PE770 & PE800 Embroidery Machines
Process:	Custom pattern embroidery
Process comments:	This process uses the SewArt Software for converting images to stitching patterns, however, there are many softwares capable for preparation.

### Typical Process Flow Chart:



### Important Reminders:

- Thread does get old and weak. If it keeps breaking mid-pattern, check that everything is threaded appropriately and test strength.
- Be careful to keep extra fabric out of the way of the needle, otherwise it will get sewn together.