

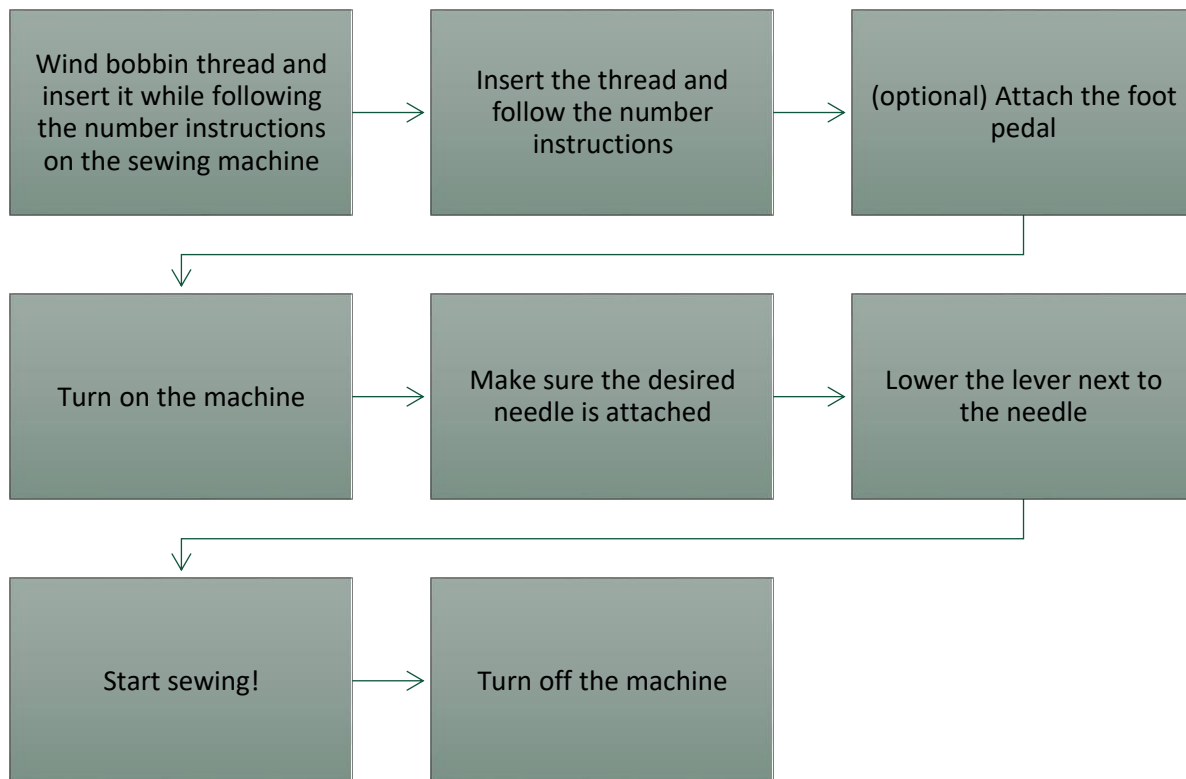


## Standard Operating Procedure (SOP)

This SOP should be consulted during all operations & maintenance of the equipment, however, does not replace the necessary training performed by authorized personnel prior to usage.

Equipment Manufacturer:	Brother
Model:	XR9550
Process:	Sewing and Embroidery
Process comments:	

Typical Process Flow Chart:



Important Reminders:

