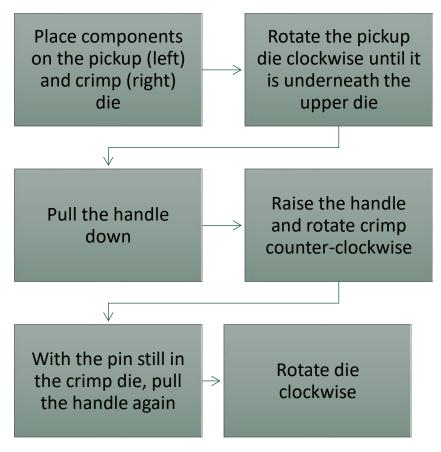


Standard Operating Procedure (SOP)

This SOP should be consulted during all operations & maintenance of the equipment, however, does not replace the necessary training performed by authorized personnel prior to usage.

Equipment Manufacturer:	
Model:	Button Maker
Process:	Crimping, Rotating
Process comments:	This equipment makes buttons or pins by crimping the components
	together until they connect.

Typical Process Flow Chart:



Important Reminders:

 \triangleright