Standard Operating Procedure (SOP)

This SOP should be consulted during all operations & maintenance of the equipment, however, does not replace the necessary training performed by authorized personnel prior to usage.

<table>
<thead>
<tr>
<th>Equipment Manufacturer:</th>
<th></th>
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</thead>
<tbody>
<tr>
<td>Model:</td>
<td>Button Maker</td>
</tr>
<tr>
<td>Process:</td>
<td>Crimping, Rotating</td>
</tr>
<tr>
<td>Process comments:</td>
<td>This equipment makes buttons or pins by crimping the components together until they connect.</td>
</tr>
</tbody>
</table>

Typical Process Flow Chart:

1. **Place components on the pickup (left) and crimp (right) die**
2. **Rotate the pickup die clockwise until it is underneath the upper die**
3. **Pull the handle down**
4. **Raise the handle and rotate crimp counter-clockwise**
5. **With the pin still in the crimp die, pull the handle again**
6. **Rotate die clockwise**

Important Reminders:

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Related google search keywords: Buttons, Customizable Pins, Button-making.