

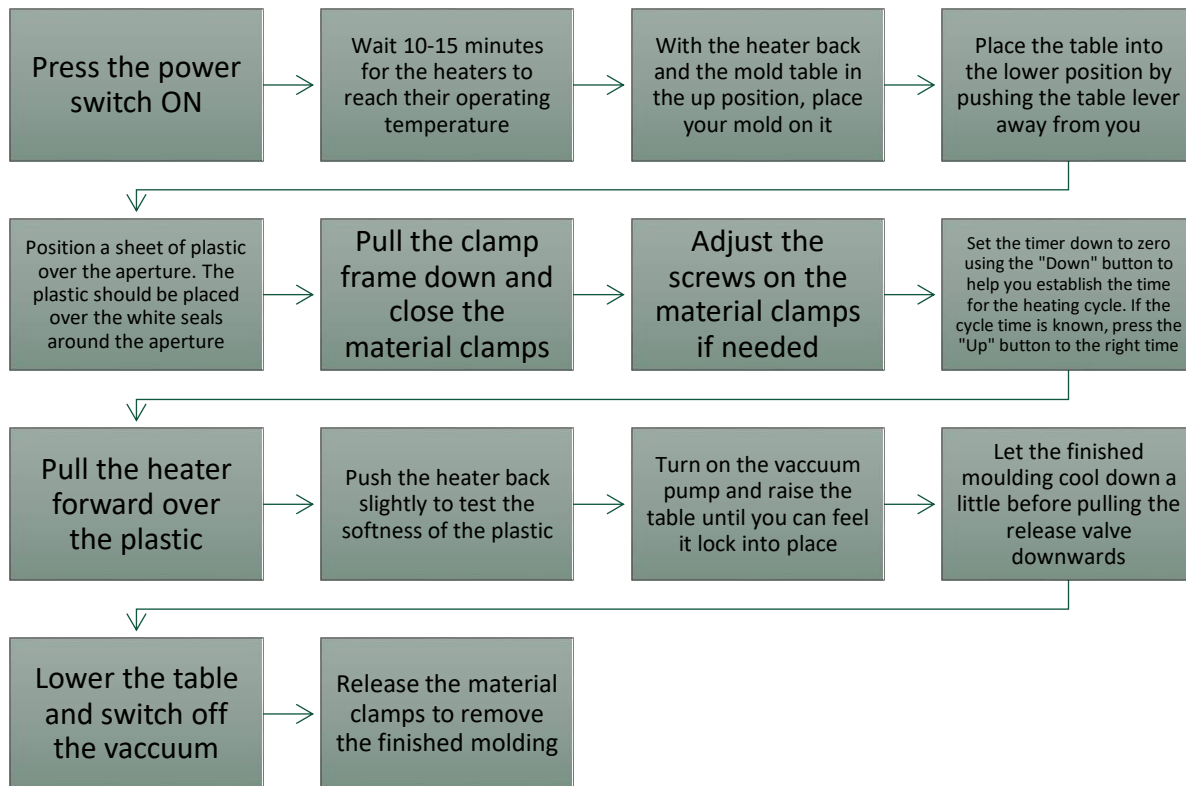


Standard Operating Procedure (SOP)

This SOP should be consulted during all operations & maintenance of the equipment, however, does not replace the necessary training performed by authorized personnel prior to usage.

Equipment Manufacturer:	Formech
Model:	Compac Mini
Process:	Heating, Melting, Molding
Process comments:	This machine heats plastic and uses a mold and vacuum pressure to obtain the desired object.

Typical Process Flow Chart:



Important Reminders:

- Only use for vacuum forming plastic.
- Wear gloves to avoid getting burnt.
- Make sure the clamps are tightened firmly.