

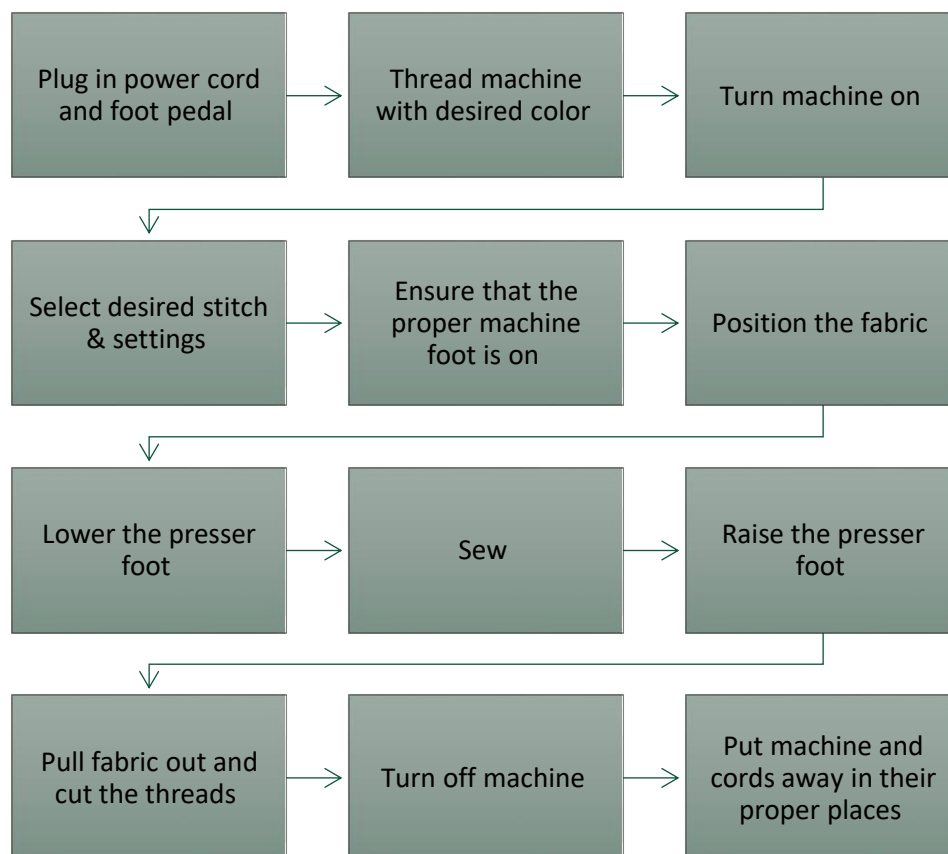


Standard Operating Procedure (SOP)

This SOP should be consulted during all operations & maintenance of the equipment, however, does not replace the necessary training performed by authorized personnel prior to usage.

Equipment Manufacturer:	Brother Sewing Machine
Model:	XR9550
Process:	Stitching, other garment construction features
Process comments:	This machine should not be used with overly thick fabrics (e.g. leather and thick wool)

Typical Process Flow Chart:



Important Reminders:

- Do not sew if the needle is bent!
- Raise the presser foot before trying to thread or unthread the machines
- Look at the pictures on the machine if you forget how to thread it